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woodWOP is the CNC programming system of the HOMAG. The large graphics area with a three-dimensional view of the workpiece is the centerpiece of the innovative surface. Routing, drilling or sawing can quickly and easily be programmed by entering the machining parameters and

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Conclusion: Each programming option discussed (merging, components, and block macros) has its advantages and disadvantages. Some programs are generated in a style to restrict the number of variables the machine operator can adjust, and others require the operators to adjust more of the program's variables based on the production run and end product design.

woodWOP Programming | Stiles Machinery

When using WoodWOP 4.0 and 4.5, the software restricts the use of the original BPP layer names. These are listed below: FK<Z position><tool number><comp> Contour Router R-right, L-left, Blank-center FP<depth><tool number><comp> Polygon Router R-right, L-left, Blank-center HO<Z position> Horizontal Drills Defines Z axis position LA Multiple Line Holes (through) SFS

WoodWOP Layer Names

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WoodWOP Layer Names to DXF Geometry (WoodWOP 5.0) When using WoodWOP 5.0, the programmer has the option of using the original layer names or the names specific to the BPP 5 post program. The layer names for the BPP 5 are listed below: The Weeke and Homag manual BPP 5 sections describe each layer and how they may be used.

Assigning WoodWOP Layer Names to DXF Geometry | Stiles ...

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