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All pneumatic conveying systems, whether they are of the positive or negative pressure type, conveying continuously or in a batch-wise mode, can be considered to consist of the basic elements depicted in Figure 2.1. Material In Fee< Clean Air In ier\ | Air and Material in Pipeline Filter / Clean Air Out Material Out

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dilute phase is probably the most common form of pneumatic conveying for this group of materials. A much higher conveying line inlet air velocity must be maintained for di-lute phase systems, even if the material is capable of being conveyed in dense phase. Conveying line inlet air velocities are typically of the order of 2000 to 2400

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Pneumatic conveying plants take up little floor space and the pipeline can be easily routed up walls, across roofs or even underground to avoid any existing equipment or structures. Pipe bends in the conveying line provide this flexibility, but they will add to the overall resistance of the pipeline. Bends can also add to

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Pneumatic Conveying of Coal and Ash 1 INTRODUCTION Millions of tons of coal are burnt in thermal power plants around the world. Ther-mal power constitutes more than half of the world's electric power generation [I]. The quality of the coal used varies widely from one country to another. It can vary

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pneumatic conveying system. If a positive displacement blower is used in combi-nation with a long distance, small bore pipeline, for the suspension flow of a mate-rial, for example, it is quite possible that the entire pressure drop would be utilized in blowing the air through the pipeline and that no material would be conveyed.

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20.1 Introduction 3 20.1.1 Related important references 4 20.2 Codes and Standards 4 20.3 Equipment comparison 4 20.4 Product grouping 5 20.4.1 Group I 5 20.4.2 Group II 5 20.5 Fluidization Characteristics 7 20.5.1 Flow Function 7 20.5.2 Important Flow Features 7 20.5.2.1 Factors influencing flow 7 20.6 Conveyors 7 20.6.1 Selection of mechanical conveyors […]

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